

Receiving Report

Date: 14/01/08
Supplier: MARMON

Batch No: M128084
Dart P/O: 22782

Packing Slip:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	Release Note Attached:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	N/A <input type="checkbox"/>
Invoice:	Yes <input type="checkbox"/>	No <input checked="" type="checkbox"/>	Waybill Attached:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	N/A <input type="checkbox"/>
Receipt:	Cash <input type="checkbox"/>	Cr <input checked="" type="checkbox"/>	Shipment Complete:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	N/A <input type="checkbox"/>
			QCC Inspection	<u>8/14/07/04</u>		N/A <input checked="" type="checkbox"/>
			Work Order			

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 14/01/08
Date
Received/Costing
Initial

Location _____

Purchase Order Receipt Listing

Page 1 of 1

Tuesday, February 04, 2014 8:49:52 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO22782 All Receipt Dates All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MAR001	Marmon/Keystone Canada Ltd.								
PO22782	1		M6061T6T1.000W06 f 5		1/29/2014	1/28/2014	84.0000	\$3.32	0.0000	0	\$279.04
CAD	No		6061T6 RD TUBE f 1.00 x .065w M128084		84.0000	DESJ02		\$279.04	0.0000	0	
	2		M6061T6T0.500W.1 f 25		1/29/2014	1/28/2014	96.0000	\$3.57	0.0000	0	\$343.03
	No		6061-T6 RD Tube f .500 x .125W M128084		96.0000	DESJ02		\$343.03	0.0000	0	
	3		M304TR0.250W.049 f		1/29/2014	1/28/2014	20.0000	\$0.89	0.0000	0	\$17.78
	No		304 Seamless Tubing f .250 x .049w M128084		20.0000	DESJ02		\$17.78	0.0000	0	
	4		M304TR0.500W.035 f		1/29/2014	1/28/2014	200.0000	\$0.76	0.0000	0	\$152.63
	No		304 RD Tube .500 x f .035W M128084		200.0000	DESJ02		\$152.63	0.0000	0	
	5		M304TR0.750W.049 f		1/29/2014	1/28/2014	200.0000	\$1.66	0.0000	0	\$332.19
	No		304 RD Tube .750 x f .049W M128084		200.0000	DESJ02		\$332.19	0.0000	0	
	6		M6061T6T0.750W.0 f 35		1/30/2014	1/30/2014	84.0000	\$1.66	0.0000	0	\$139.52
	No		6061T6 RD tubing f .750 x .035w M128108		84.0000	DESJ02		\$139.52	0.0000	0	

Total Received Quantity:	684.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$1,264.16
Total Balance Due Quantity:	0.0000



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1142424
Date...: 01/27/2014

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	C. Gee	PO22782	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 316L 1/4 X .049 A213 STS .250 .049 316L Tariff Number: 7304.41.19.90 Cust. part#: M304TRO.250W.049 HT#.....: 072-1901 Total...	1 1	20/FT 20/FT	X	
02	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TRO.500W.035 HT#.....: YT22073 Total...	10 10	200/FT 200/FT	✓	
03	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304.41.99.90 Cust. part#: M304TRO.750W.049 HT#.....: YT30540 Total...	10 10	200/FT 200/FT	✓	
04	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T1.00W065 HT#.....: 17749890 Total...	7 7	84/FT 84/FT	✓	
05	ALUMINUM SMLS TUBE ATS .500 .120 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.500W.125 HT#.....: F00140746 Total...	8 8	96/FT 96/FT	✓	

Total Weight.....: 145.3

Packaging:

Customers.: _____



A Marmon Distribution Services /Berkshire Hathaway Company

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m6061 T6 T1.000W065
 RECEIVED BY: D25502
 DATE: 14-02-3
 P/O# 22782 MATERIAL CERT RECEIVED yes
 QUANTITY ORDERED: 84 ft. QUANTITY RECEIVED: 84 ft.
 THICKNESS ORDERED: 1.00" x 0.065" THICKNESS RECEIVED: 1.00" x 0.065"
 SHEET SIZE: 10 ft. long SHEET SIZE RECEIVED: 10 ft. long

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	Heat # 17749890 ASTM B210
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	m6061 T6 T1.000W065
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	m128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	5 14/02/04
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING		56 HRB			

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Jm</u>	BY: <u>A/A</u>
DATE: <u>14-02-3</u>	DATE: <u>14-02-3</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Alcoa Forgings and Extrusions
Lafayette Operations
3131 East Main Street
Lafayette, IN
47905-7500

Alcoa, Inc.

Invoice To Customer
MARION/KEYSTONE CORPORATION
1000 REMINGTON BLVD
SUITE 305
BOLINGBROOK, IL - 60440

Ship To Customer
MARION/KEYSTONE CORPORATION
32944 US HIGHWAY 6
SPRING VALLEY, IL - 61362

Certified Inspection Report

Sales Order Number		Customer P/O		Cert Number	Page
1000489569		61-30554-1		AEP1648860	1/2
Line No.	1.1				Cert Print Date
				06-JUN-13	06-JUN-13

Quantity Shipped	Date Shipped	Item Description Drawn Tube OD X WALL 1.000 OD x 0.065 WALL 144 IN LN 6061 / T6 W/F 0.225 Marking CONTINUOUS: AMS4082 REV P ASTMB210 REV 12 WW-T-700/6 REV F, AM2, NOT1
693 LB	06-JUN-13	
B/L	Item No.	
2086932	G03123386	
Delivery ID	Item No. Rev	
8003404		
Customer Part No		
AT/1..065/734		

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Melissa Griffith
Quality Control Manager

06-JUN-13

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G17-PKG593482	17749890	133	PCS	407	359
G17-PKG593483	17749890	124	PCS	386	334

Composition Limits

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6061	Min	0.40	---	0.15	0.8	0.04	---	---
	Max	0.8	0.7	0.40	1.2	0.35	0.25	0.15
Alloy	Others Each		Others Total					
6061	Min	---	---					
	Max	0.05	0.15					

Mechanical

Property - Test Results

Test Type	UTS - L	TYS - L	EL 4D-Long
UOM	KSI	KSI	PCT
# of Tests			

Certified Inspection Report



Alcoa Forgings and Extrusions
Lafayette Operations
3131 East Main Street
Lafayette, IN
47905-7500

Sales Order Number		Customer P/O	Cert Number	Page
1000489569	Line No. 1.1		AEP1648860	2/2
		61-30554-1	06-JUN-13	Cert Print Date 06-JUN-13

Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T6	17749890	3-F	46.9	42.9	17.7

Other - Test Limits

Test Type		Dimensional	
UOM			
# of Tests			
Test Temper	Lot Number	Min	Max
T6	SPEC LIMITS	P	---

Other - Test Results

Test Type		Dimensional
UOM		
# of Tests		
Test Temper	Lot Number	Results
T6	17749890	P

Cert Notes

Made in USA

The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate.
The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22782

Purchase Order Date 1/24/2014

PO Print Date 1/24/2014

Page Number 1 of 3

Order From :

VC-MAR001

Ship To : DART AEROSPACE LTD

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

2170124

Contact Name

Vendor Phone 800 361 8142

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	M6061T6T1.000W065 ✓	6061T6 RD TUBE 1.00 x .065w	1/29/2014		84.00	\$3.70	\$310.80
			Yes		f		
			1/29/2014				
	MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241						
						Line Total:	\$310.80
2	M6061T6T0.500W.125 ✓	6061-T6 RD Tube .500 x .125W	1/29/2014		96.00	\$3.98	\$382.08
			Yes		f		
			1/29/2014				
	MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241						
						Line Total:	\$382.08

Note:

1/24/2014